

Date: Wednesday, 20/05/2009 9:57:31 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48066		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251217
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45156	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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AS

Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

\*Assembly of D212-725-1-217 with Dart IPP D212-725-1-217"

Send a copy of this IPP

CJ09/05/20

①

MAY 25 2009

2.0	D2127251217	Web
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AS

Comment: Qty.: 1.0000 Each(s)/Unit	Total : 1.0000 Each(s)
WEB	

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-217	WEB	<u>45398.1.63</u>

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-217 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48066

Part Number: D2127251217

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*AS*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*AS*

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 *AS*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09/05/24

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.62

#### Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

#### Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1 Dwg Pg. 75. Material 321 ANN SS .020, Batch No. 2828.

1.62 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.63

#### Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

#### Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76. Material 321 ANN SS .020, Batch No. 2828.

1.63 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.64

#### Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

#### Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material 321 ANN SS .020, Batch 2828.

1.64 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.65

#### Discrepancy:

Fabricate D212-725-1-221, Gusset for Dart Aerospace.

#### Resolution:

D212-725-1-221, Gusset fabricated IAW D212-725-1 Dwg Pg. 78. Material 321 ANN SS .020, Batch No. 2828.

1.65 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*